

Bending formers and back formers

Accessories for
REMS Curvo 50, REMS Curvo and REMS Sinus

Form and pressure resistant, in high-strength, high-slide, glass-fibre reinforced polyamide. Optimum mating of bending formers and back formers ensures sliding appropriate to the material without cracks and wrinkles. Angle scale 0 to 180° provided on each bending former and mark on the back former ensure precise bending. Rapid change of bending formers and back formers.

| Bending former and back former for pipes Ø mm/inch O.D. | Bending radius mm | suitable for | | | | | | | Art.-No. |
|---|-------------------|--------------|-----------|---------|-----------|--------------|----------|----------|----------|
| | | Cu | Cu-U soft | St 2463 | St 2394-U | St 2391-2394 | St 10255 | St 50086 | |
| 10 | 40 | • | | | | • | | | 581400 |
| 12 | 45 | • | • | | | • | | | 581410 |
| 14, 10 U, 1/4 (DN 6) | 50 | • | • | | | • | • | • | 581420 |
| 15, 12 U | 55 | • | | • | • | • | | | 581430 |
| 16, 12 U | 60 | • | • | | | • | | • | 581440 |
| 17, 15 U | 56 | | | | • | | | • | 581110 |
| 18, 14 U, 15 U, 3/8 (DN 10) | 70 | • | • | | | • | • | • | 581450 |
| 20, 16 U, 18 U | 75 | • | • | | • | | | • | 581080 |
| 22, 18 U, 1/2 (DN 15) | 77 | • | • | • | | • | • | | 581460 |
| 22, 18 U, 1/2 (DN 15) | 88 | • | • | • | | • | | | 581470 |
| 24, 22 U | 75 | • | | | • | | | | 581130 |
| 25 | 98 | • | | | | • | | • | 581180 |
| 26 | 98 | | | | | • | | • | 581270 |
| 28, 3/4 (DN 20) | 102 ¹⁾ | • | • | | | • | • | | 581070 |
| 28, 3/4 (DN 20) | 114 | • | • | | | • | • | | 581310 |
| 30, 28 U | 98 ¹⁾ | • | | | • | | | | 581150 |
| 32 | 98 | | | | | | | • | 581280 |
| 32 | 114 | • | | | | | | • | 581320 |
| 35 | 140 | • | | | | | | | 581350 |
| 40 | 140 | • | | | | | | • | 581330 |
| 3/8" (9.5 mm) | 43 | • | | | | | | | 581200 |
| 1/2" (12.7 mm) | 52 | • | | | | | | | 581210 |
| 5/8" (15.9 mm) | 63 | • | | | | | | | 581220 |
| 3/4" (19.1 mm) | 75 | • | | | | | | | 581230 |
| 7/8" (22.2 mm) | 98 | • | | | | | | | 581240 |
| 1" (25.4 mm) | 101 | • | | | | | | | 581370 |
| 1 1/8" (28.6 mm) | 102 | • | | | | | | | 581260 |
| 1 1/8" (28.6 mm) | 115 | • | | | | | | | 581380 |
| 1 1/4" (31.8 mm) | 114 | • | | | | | | | 581320 |
| 1 1/4" (31.8 mm) | 133 | • | | | | | | | 581390 |
| 1 3/8" (34.9 mm) | 140 | • | | | | | | | 581350 |

- 1) According to DVGW work sheet GW 392 minimum bending radius of 114 mm required for copper tubes Ø 28 mm.
 Cu: hard, half-hard, soft copper tubes, also thin-wall, DIN EN 1057
 St 2463: stainless steel tubes of pressfitting systems DIN 2463
 St 2394-U: coated carbon steel pipes of pressfitting systems DIN 2394
 St 10255: steel pipes (thread pipes) DIN EN 10255 (DIN 2440)
 St 2391-2394: precision steel tubes DIN 2391-2394, carbon steel pipes DIN 2394
 St 50086: electric conduit DIN EN 50086
 U: coated
 V: multi-layer composite tubes of pressfitting systems

